

# LDM42PN

## Precise laser distance measurement for Profinet

The LDM42PN is an optoelectronic distance measuring device for industrial applications with integrated Profinet interface.

It works contact-free on the principle of comparative phase measurement (amplitude modulation) and facilitates precisely accurate measurement of distances.

Both, the LDM42PN distinguishes itself through high precision as well as high independence from the surface of the measuring object. The red, well visible laser beam allows for easy alignment. The LDM42PN provides different measurement modes for either fast distance measurements on white surfaces or long range measurements onto bad reflecting targets.

Through the integrated Profinet interface it is possible to read in data of several devices into a control easily.



### Key Features

- Millimeter precise measurement on various surfaces
- High range reflector-less distance measurement
- With additional reflectors on the target object measurements over 100 m
- Operation in extreme ambient temperatures with high precision and range
- High supply voltage range between 10 V and 30 V DC with low power consumption
- Safe operation through laser class 2
- Easy adjustment through visible laser beam
- Common flexible interface cable for supply voltage, switching output and analog output
- Direct connection to Profinet
- Setup of measurement mode, inside temperature measurement, switch-off Laser (Stand-by)
- Controlled by Profinet control byte
- Customized parameterization via PC
- Display of measured values in meters, feet, inches and others due to free scaling
- Robust, compact housing, easy to install, protection standard IP 65

### Applications

- Distance measurement and determination of position
- Diameter measurement of rolls / coils
- Fill level measurement
- Position control
- Monitoring of safety-relevant parts
- Monitoring of lifting plants / lifting height measurement and positioning of elevators
- Monitoring and positioning of cranes and conveyor systems

### Options and accessory

- Grey filter for signal attenuation
- Mounting bracket
- Digital display for analog signals
- Optional temperature-controlled heating
- Optional second Profinet connection with S2 redundancy
- Protective housing
- Protective housing with water cooling
- Protective tube with purge air connector
- Protective window

## Technical Data

Measurement range <sup>1)</sup>	0.1 m ... 150 m total 0.1 m ... 30 m on almost any natural surfaces Over 100 m achievable depending on the degree of reflection of surfaces
Measurement uncertainty <sup>2)</sup>	±2 mm under defined measuring conditions ±3 mm (+15 °C ... +30 °C) ±5 mm (-10 °C ... +50 °C)
Resolution	0.1 mm, free scalable, standard 1 mm
Reproducibility <sup>3)</sup>	0.5 mm
Measurement time	0.1 s ... 6 s adjustable or automatic in mode DT 0.1 s, fixed, in mode DW on white surface 20 ms in mode DX on white surface
Max. movement speed	4 m/s in measurement mode DX
Max. Acceleration	2.5 m/s <sup>2</sup> in measurement mode DX
Laser divergence	0.6 mrad
Beam diameter	< 11 mm in 10 m < 35 mm in 50 m < 65 mm in 100 m
Laser classification	Laser class 2 acc. to DIN EN 60825-1:2014 (650 nm, red)
Supply voltage	10 V ... 30 V DC
Power consumption	Ca. 3.5 W Ca. 28 W with optional heating
Operating temperature	-10 °C ... +50 °C -40 °C ... +50 °C with optional heating <sup>4)</sup>
Storage temperature	-40 °C ... +70 °C
Serial interface <sup>5)</sup>	RS232, max. baud rate 115.200, ASCII, Parameterization, control of measurement modes, display of measured values, device information and errors
Digital output	"High-side switch, maximum load 0.5 A Programmable switching threshold and hysteresis"
Digital input	External trigger, 3 V ... 24, programmable delay
Fieldbus	Profinet IO, 100 Mbit/s
Housing material	Aluminum, powder-coated
Size	198 mm × 96 mm × 50 mm
Weight	800 g
Protection class	IP 65
Shock resistant	10 g / 6 ms (DIN ISO 9022-3-31-01-1)
MTBF	30000 hours @ 25 °C
Mounting	4 drill holes for M6 screws, 100 mm x 85 mm
Options	Viton® gaskets (-v), integrated heating (-h), pressure regulation unit (-d), 2x PN-connection and S2 redundancy (-S2)

<sup>1)</sup> Dependent on target reflectance, influence of extraneous light and atmospheric

<sup>2)</sup> Statistical spread 95 %, Measurement on planar, vertical white surface at standstill or in continuous, + 15 °C ... +30 °C

<sup>3)</sup> Dependent on target reflectance, influence of extraneous light and atmospheric conditions

<sup>4)</sup> Please specify the optional heating when placing the order (-h)